

# LEXAN EXELL™ D ST SHEET

## PRODUCT DATASHEET

### DESCRIPTION

LEXAN EXELL™ D ST sheet is a textured polycarbonate sheet with UV protection on both sides, offering excellent light diffusion without transparency. It has an excellent impact resistance, an excellent fire performance, ease of handling and installation and is an excellent candidate for wide variety of exterior and interior applications such as balcony and staircase glazing.

### TYPICAL PROPERTY VALUES

PROPERTY	TEST METHOD	UNITS	VALUE
<b>PHYSICAL</b>			
Density	ISO 1183	g/cm <sup>3</sup>	1.20
Water absorption, 50% RH, 23 °C	ISO 62	%	0.15
Water absorption, saturation, 23°C	ISO 62	%	0.35
<b>MECHANICAL</b>			
Yield stress 50 mm/min	ISO 527	MPa	>60
Yield strain 50 mm/min	ISO 527	%	6
Nominal strain at break 50 mm/min	ISO 527	%	>100
Tensile modulus 1 mm/min	ISO 527	MPa	2300
Flexural strength 2 mm/min	ISO 178	MPa	90
Flexural modulus 2 mm/min	ISO 178	MPa	2300
<b>IMPACT</b>			
Charpy impact, notched 23°C, 3.0 mm	ISO 179/1eA	kJ/m <sup>2</sup>	75
Izod impact, unnotched 23°C, 3.0 mm	ISO 180/1U	kJ/m <sup>2</sup>	NB
Izod impact, notched 23°C, 3.0 mm	ISO 180/1A	kJ/m <sup>2</sup>	70
<b>THERMAL</b>			
Vicat softening temperature, rate B/120	ISO 306	°C	145
Temperature of deflection under load (type A), 1.8 MPa, flat	ISO 75-2	°C	127
Thermal conductivity	ISO 8302	W/m.°C	0.2
Coefficient of linear thermal expansion, 23-55°C	ISO 11359-2	1/°C	7x 10 <sup>-5</sup>
Ball pressure test 125 ±2°C	IEC 60695-10-2	-	Pass
<b>ELECTRICAL</b>			
Volume resistivity	IEC 60093	Ohm.cm	>10 <sup>15</sup>
Dielectric strength, in oil, 3.2 mm	IEC 60243-1	kV/mm	18
<b>FIRE RATINGS</b>			
<b>Building &amp; Construction</b>			
Europe	EN13501-1	-	b,s1,d0 (2-6mm)

- ◆ These property values have been derived from LEXAN™ resin data for the material used to produce this sheet product. Variation within normal tolerances are possible for various colors. These typical values are not intended for specification purposes. If minimum certifiable properties are required please contact your local SABIC, Specialty Film & Sheet representative. All values are measured at least after 48 hours storage at 23°C/50% relative humidity. All properties are measured on injection molded samples. All samples are prepared according ISO 294.

™ Trademarks of SABIC.

## CHEMICAL RESISTANCE

LEXAN EXELL™ D ST sheet has sufficient resistance to most chemical substances encountered in normal exterior use. In applications where the product will come into contact with aggressive chemicals, specific (application related) testing of the material is always advised. It is essential to check the compatibility before use.

## PRODUCT AVAILABILITY

<b>Product code:</b>	LEXAN EXELL D ST
<b>Standard gauge:</b>	3, 4, 5, 6, 8 mm
<b>Standard width:</b>	1250 and 2050 mm
<b>Standard length:</b>	3050 and 6100 mm
<b>Textures:</b>	Polished one side, pebble texture on reverse
<b>Colors:</b>	Clear, bronze Other colors/sizes are available by special request.

## CONTACT US:

**SABIC CORPORATE HQ**  
PO Box 5101  
Riyadh 11422  
Saudi Arabia  
T +966 (0) 1 225 8000  
F +966 (0) 1 225 9000  
E [info@sabic.com](mailto:info@sabic.com)

**AMERICAS**  
SABIC  
Functional Forms  
2500 CityWest Boulevard  
Suite 100  
Houston, TX 77042  
USA  
Toll-free (800) 323 3783  
F (888) 443 2033  
E [spinside.sales@sabic.com](mailto:spinside.sales@sabic.com)

**EUROPE**  
SABIC  
Functional Forms  
Plasticslaan 1  
4612 PX  
Bergen op Zoom  
The Netherlands  
T +31 (0)164 293684  
F +31 (0)164 293272  
E [ff.info@sabic.com](mailto:ff.info@sabic.com)

**PACIFIC**  
SABIC  
Functional Forms  
2550 Xiupu Road  
Pudong  
201319 Shanghai  
China  
T +86 21 3222 4500  
F +86 21 6289 8998  
E [ff.info@sabic.com](mailto:ff.info@sabic.com)

DISCLAIMER: THE MATERIALS, PRODUCTS AND SERVICES OF SAUDI BASIC INDUSTRIES CORPORATION (SABIC) OR ITS SUBSIDIARIES OR AFFILIATES ("SELLER") ARE SOLD SUBJECT TO SELLER'S STANDARD CONDITIONS OF SALE, WHICH ARE AVAILABLE UPON REQUEST. INFORMATION AND RECOMMENDATIONS CONTAINED IN THIS DOCUMENT ARE GIVEN IN GOOD FAITH. HOWEVER, SELLER MAKES NO EXPRESS OR IMPLIED REPRESENTATION, WARRANTY OR GUARANTEE (I) THAT ANY RESULTS DESCRIBED IN THIS DOCUMENT WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (II) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN OR APPLICATION INCORPORATING SELLER'S MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS. UNLESS OTHERWISE PROVIDED IN SELLER'S STANDARD CONDITIONS OF SALE, SELLER SHALL NOT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS DESCRIBED IN THIS DOCUMENT. Each user is responsible for making its own determination as to the suitability of Seller's materials, products, services or recommendations for the user's particular use through appropriate end-use and other testing and analysis. Nothing in any document or oral statement shall be deemed to alter or waive any provision of Seller's Standard Conditions of Sale or this Disclaimer, unless it is specifically agreed to in a writing signed by Seller. Statements by Seller concerning a possible use of any material, product, service or design do not, are not intended to, and should not be construed to grant any license under any patent or other intellectual property right of Seller or as a recommendation for the use of any material, product, service or design in a manner that infringes any patent or other intellectual property right.

SABIC and brands marked with ™ are trademarks of SABIC or affiliates.  
© Copyright 2022. All rights reserved.

† Any brands, products or services of other companies referenced in this document are the trademarks, service marks and/or trade names of their respective holders.

