

LEXAN™ MARGARD™ MR5E SHEET

PRODUCT DATASHEET

DESCRIPTION

LEXAN™ MARGARD™ MR5E sheet is a transparent UV and mar resistant glazing material for flat applications only. The intrinsic properties of LEXAN polycarbonate combined with its dual hard coated surface provide: high impact strength and forced entry protection, graffiti resistance, excellent all weather performance, unique ten (10) year warranty against breakage and seven (7) year limited warranty against yellowing, loss of light transmission and coating failure.

TYPICAL PROPERTY VALUES

PROPERTY	TEST METHOD	UNITS	VALUE
PHYSICAL			
Density	ISO 1183	g/cm ³	1.20
Water absorption, 50% RH, 23 °C	ISO 62	%	0.15
Water absorption, saturation, 23°C	ISO 62	%	0.35
MECHANICAL			
Yield stress 50 mm/min	ISO 527	MPa	>60
Yield strain 50 mm/min	ISO 527	%	6
Nominal strain at break 50 mm/min	ISO 527	%	>100
Tensile modulus 1 mm/min	ISO 527	MPa	2300
Flexural strength 2 mm/min	ISO 178	MPa	90
Flexural modulus 2 mm/min	ISO 178	MPa	2300
Taber haze - 100 cycles, 500 gram, CS-10F	ASTM D1044	%	1 - 3
Taber haze - 500 cycles, 500 gram, CS-10F	ASTM D1044	%	3 - 8
Taber haze - 1000 cycles, 500 gram, CS-10F	ASTM D1044	%	<10
THERMAL			
Vicat softening temperature, rate B/120	ISO 306	°C	145
Temperature of deflection under load (type A), 1.8 MPa, flat	ISO 75-2	°C	127
Thermal conductivity	ISO 8302	W/m.°C	0.2
Coefficient of linear thermal expansion, 23-55°C	ISO 11359-2	1/°C	7x10 ⁻⁵
Ball pressure test 125 ±2°C	IEC 60695-10-2	-	Pass
ELECTRICAL			
Volume resistivity	IEC 60093	Ohm.cm	>10 ¹⁵
Dielectric strength, in oil, 3.2 mm	IEC 60243-1	kV/mm	18
FIRE RATINGS			
Electrical			
UL Listing - E45329	UL94	-	3 - 8
UL listing - E45329	UL94	-	9.5 - 12

FLAMMABILITY

Limited Oxygen Index (LOI)	ISO 4589	%	30
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TRANSPORTATION

Automotive - horizontal burn	95/28/EC annex IV	-	3 - 12 mm pass
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OPTICAL

Light transmission 2 mm	ASTM D1003	%	93
Light transmission 3 mm	ASTM D1003	%	92
Light transmission 4 mm	ASTM D1003	%	92
Light transmission 5 mm	ASTM D1003	%	91
Light transmission 6 mm	ASTM D1003	%	90
Light transmission 8 mm	ASTM D1003	%	88
Light transmission 9.5 mm	ASTM D1003	%	87
Light transmission 12 mm	ASTM D1003	%	85
Light transmission 15 mm	ASTM D1003	%	82
Diopter 2 - 8 mm	DIN52305/AZ		< 0.06

- ◆ Some of the property values have been derived from LEXAN™ resin data for the material used to produce this sheet product.
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FLAT APPLICATIONS

Due to its mar-resistant coating, LEXAN™ MARGARD™ MR5E sheet cannot be cold-formed. The sheet is intended for flat applications only.

IMPACT STRENGTH

Virtually unbreakable, LEXAN MARGARD MR5E sheet has up to 250 times the impact strength of glass and 30 times that of acrylic. LEXAN sheet offers outstanding impact strength and complies with the majority of international standards. With a thickness of 4 mm and upwards it complies with DIN 52290 part 4.

DIN 52290 PART 4

LEVEL OF RESISTANCE	DROP HEIGHT	STRIKING ENERGY PER DROP (J)	TOTAL STRIKING ENERGY PER LEVEL (J)
A1	3500 mm	141	423
A2	6500 mm	262	786
A3	9500 mm	383	1149

CLEANING

For cleaning instructions consult guidelines. Do not use abrasive or highly alkaline cleaners, never scrape the sheet with squeegees, razor blades or other sharp instruments. Do not clean LEXAN MARGARD sheet products in hot sun or at elevated temperatures. For removal of paints, marking pen, inks, lipstick etc. use Butyl Cellusolve. To remove labels, stickers etc. the use of kerosene, naphta, or white spirits is generally effective. Afterwards, a warm final wash should be made, using a mild soap solution and ending with a thorough rinsing with cold water.

CHEMICAL RESISTANCE

LEXAN MARGARD MR5E sheet's unique coating provides immunity to many chemicals. Surface contact tests on LEXAN MARGARD MR5E sheet with a wide range of chemicals have proven to have no effect on impact resistance during falling dart testing, proving the excellent fit for LEXAN MARGARD for industrial or aggressive environments. In applications where the product will come into contact with aggressive chemicals, specific testing of the material is always advised.

FIRE TEST PERFORMANCE

LEXAN MARGARD MR5E has good fire performance against many national fire codes dependent on thickness and color; please check with the local sales office for details.

RIPPLE ORIENTATION

For some applications the ripple orientation may play an important role in the optical performance of the sheet. This orientation is marked with a continuous ribbon applied to the sheet masking.

Product Availability

Product Code:	MR5E
Standard Size:	2000 x 3000 mm
Thicknesses:	3, 4, 5, 6, 8, 9.5 and 12 mm
Standard Colors:	clear (code 112), bronze (code 5109)

For MR5E different colors and dimensions can be made available by prior arrangement. Such arrangements may affect prices, warranty terms and/or conditions of sale.

SAFETY

The processing guidance given in this documentation is given in good faith and the trust that in all cases you wear the correct Personal Protective Equipment (PPE), e.g. helmet, proper gloves, safety goggles etc. to safely fabricate, e.g. (but not limited to) sawing, cutting, forming our sheets and films. In all cases you should follow local and national regulations around the wear of PPE's prescribed or mandatory to perform these tasks in a safely manor.

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