

# LEXAN™ MARGARD™ MROQ SHEET

## PRODUCT DATASHEET

### DESCRIPTION

LEXAN™ MARGARD™ MROQ sheet is a transparent 2-side hard coated UV protected lamination grade offering excellent optical properties for lamination with glass in mainly asymmetrical bullet resistant security glazing panels. It can be specified to match specific levels of threat and has excellent optical clarity. For cleaning instructions, consult guidelines. Do not use abrasive or highly alkaline cleaners, never scrape the sheet with squeegees, razor blades or other sharp instruments. Do not clean LEXAN MARGARD MROQ sheet in hot sun or at elevated temperatures. For removal of paints, marking pen, inks, lipstick, labels, stickers etc. the use of kerosene, naphtha or white spirit is generally effective. Afterwards, a warm final wash should be made, using a mild soap solution and ending with a thorough rinsing with cold water.

### TYPICAL PROPERTY VALUES ◆

PROPERTY	TEST METHOD	UNITS	VALUE
<b>Physical</b>			
Specific Gravity (color dependent)	ASTM D792	-	1.20
Light Transmission (Average), 1/8" Thick	ASTM D1003	%	88
Chemical Resistance	ANSI Z26.1	-	Passes#
<b>Mechanical</b>			
Tensile Strength, Ultimate	ASTM D638	psi	9,500
Flexural Strength	ASTM D790	psi	13,500
Flexural Endurance @ 1,800 Cycles/Min, 73°F, 50% RH	ASTM D671	psi	1,000
Compressive Strength	ASTM D696	psi	12,500
Modulus of Elasticity	ASTM D638	psi	345,000
Drop Ball Impact Strength‡	SABIC Test	ft-lbs	
@ 73°F			>200
@ 32°F			>200
@ 0°F			>200
<b>Thermal</b>			
Coefficient of Thermal Expansion	ASTM D696	in/in/°F	3.75 x10 <sup>-5</sup>
Heat Deflection Temperature @ 264 psi	ASTM D648	°F	270
<b>Flammability</b>			
Horizontal Burn (Flame Spread) AEB	ASTM D635	in	<1
Ignition Temperature	ASTM D1929	°F	
Flash			873
Self			1,076
<b>OPTICAL</b>			
Light transmission .118	ASTM D1003	%	88
Light transmission .236	ASTM D1003	%	85

◆ These property values have been derived from LEXAN™ resin data for the material used to produce this sheet product.  
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## OPTICAL PERFORMANCE

The optical qualities of LEXAN™ MARGARD™ MROQ sheet are the result of constant research in order to help provide high values. During the optical control phase, LEXAN MARGARD MROQ sheets are examined against a special background, called image magnification, for proper identification of optical imperfections. Our internal manufacturing specifications are under constant supervision of our ISO 9002 approved Quality Management department.

## PROCESSING

Glass/LEXAN security glazing panels can be produced using different systems for bonding purposes. The autoclaving process is the most common way of laminating glass and LEXAN sheets by means of a polyurethane based interlayer. The differences in thermal behavior between glass and polycarbonate require a sufficient thick interlayer in order to avoid a high stress level. The glass surface needs to be primed for better bond strength with the polyurethane film; contact between primer and LEXAN must be avoided. To avoid air-inclusions, it is recommended to place the construction in a vacuum bag with constantly measured negative pressure of .9 bar during the lamination process. A different way of bonding glass and LEXAN MARGARD MROQ sheet is to cast a polymer between the different substrates. During the polymerization process, adhesion takes place between glass and LEXAN sheet.

## FIRE TEST PERFORMANCE

LEXAN MARGARD MROQ sheet has good fire performance against many national fire codes dependent on thickness and color; please check with the local sales office for details.

[UL File Number: E121562](#)

## CHEMICAL RESISTANCE

Although LEXAN MARGARD MROQ sheet coated side has resistance to most mineral oils, greases, aliphatic hydrocarbons and acids under low or moderate stress levels, we strongly recommend testing in case of applications where the products will come into contact with these or other aggressive chemicals. For symmetrical configurations where both the LEXAN surfaces will be bonded to glass, we advise to apply our non-hard coated product LEXAN ULG1003A.

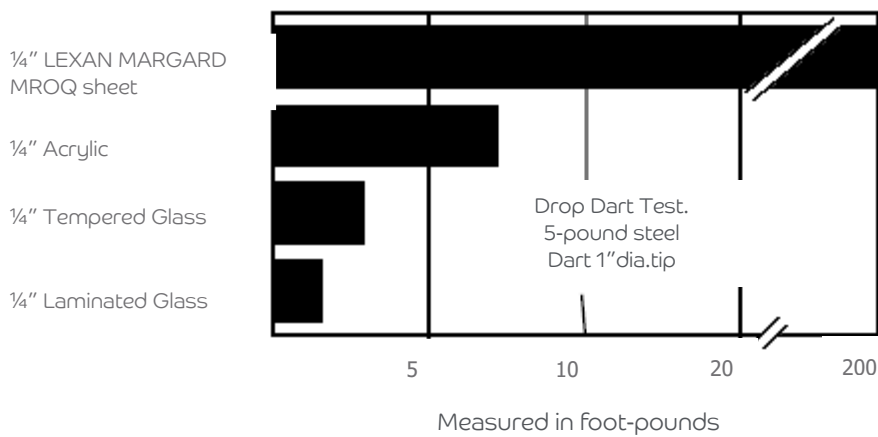
## ABRASION RESISTANCE COMPARISON

LEXAN MARGARD MROQ sheet exhibits significantly less hazing than uncoated polycarbonate sheet as shown in the abrasion resistance chart.

	Test Method	% HAZE		
		Uncoated Polycarbonate	LEXAN MARGARD MROQ Sheet	Glass
TABER ABRASION 100 CYCLES CS 10F	ASTM D1044 Z26.1	35.0	1-3	0.5

‡ The Taber Abrader test measures the percent of change in haze that results from the grinding action of two abrasive impregnated wheels on the test samples. A constant load of 500 grams is maintained as the samples rotate on a turntable for a predetermined number of revolutions.

## IMPACT RESISTANCE



## PRODUCT AVAILABILITY

<b>Product Code</b>	:	MROQ sheet
<b>Standard Size</b>	:	8'X4', 8'X5', 8'X6'
<b>Thicknesses</b>	:	.118, .177, .220, .236
<b>Standard Colors</b>	:	Clear (112)

For MROQ different dimensions can be made available by prior arrangements. Such arrangement may affect prices and/or conditions of sale.

## RIPPLE ORIENTATION

Ripple direction may play an important role in the optical performance of the sheet. This direction is indicated on the sheet masking.

## FLAT APPLICATIONS ONLY

Due to its mar-resistant coating, LEXAN™ MARGARD™ MROQ sheet cannot be used in curved applications. It is intended for flat applications only.

## SAFETY

The processing guidance given in this documentation is given in good faith and the trust that in all cases you wear the correct Personal Protective Equipment (PPE), e.g. helmet, proper gloves, safety goggles etc. to safely fabricate, e.g. (but not limited to) sawing, cutting, forming our sheets and films. In all cases you should follow local and national regulations around the wear of PPE's prescribed or mandatory to perform these tasks in a safely manor.

## CONTACT US:

### SABIC CORPORATE HQ

PO Box 5101  
Riyadh 11422  
Saudi Arabia  
T +966 (0) 1 225 8000  
E [info@sabic.com](mailto:info@sabic.com)

### AMERICAS

SABIC  
Functional Forms  
2500 City West Boulevard  
Suite 100  
Houston, TX 77042  
USA  
Toll-free (800) 323 3783  
E [spinside.sales@sabic.com](mailto:spinside.sales@sabic.com)

### EUROPE

SABIC  
Functional Forms  
Plasticslaan 1  
4612 PX  
Bergen op Zoom  
The Netherlands  
T +31 (0)164 293684  
E [ff.info@sabic.com](mailto:ff.info@sabic.com)

### PACIFIC

SABIC  
Functional Forms  
2550 Xiupu Road  
Pudong  
201319 Shanghai  
China  
T +86 20 2866 6168  
E [ff.info@sabic.com](mailto:ff.info@sabic.com)



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