

LEXAN™ MARGARD™ MRX SHEET

PRODUCT DATASHEET

DESCRIPTION

LEXAN™ MARGARD™ MRX sheet is a transparent UV and mar resistant glazing material for flat applications only. The intrinsic properties of LEXAN polycarbonate combined with its dual hard coated surface provide: high impact strength and forced entry protection, graffiti resistance, enhanced chemical resistance, good all weather performance, unique ten (10) year warranty against breakage and five (5) year limited warranty against yellowing, loss of light transmission and coating failure. Typical applications can be sound-barriers, separations screens and flat glazing systems needing impact resistance combined with chemical and abrasion resistance.

TYPICAL PROPERTY VALUES

PROPERTY	TEST METHOD	UNITS	VALUE
PHYSICAL			
Density	ISO 1183	g/cm ³	1.20
Water absorption, 50% RH, 23 °C	ISO 62	%	0.15
Water absorption, saturation, 23°C	ISO 62	%	0.35
MECHANICAL			
Yield stress 50 mm/min	ISO 527	MPa	>60
Yield strain 50 mm/min	ISO 527	%	6
Nominal strain at break 50 mm/min	ISO 527	%	>100
Tensile modulus 1 mm/min	ISO 527	MPa	2300
Flexural strength 2 mm/min	ISO 178	MPa	90
Flexural modulus 2 mm/min	ISO 178	MPa	2300
Taber haze - 500 cycles, 500 gram, CS-10F	ASTM D1044	%	<10
THERMAL			
Vicat softening temperature, rate B/120	ISO 306	°C	145
Temperature of deflection under load (type A), 1.8 MPa, flat	ISO 75-2	°C	127
Thermal conductivity	ISO 8302	W/m.°C	0.2
Coefficient of linear thermal expansion, 23-55°C	ISO 11359-2	1/°C	7x10 ⁻⁵
Ball pressure test 125 ±2°C	IEC 60695-10-2	-	Pass
ELECTRICAL			
Volume resistivity	IEC 60093	Ohm.cm	>10 ¹⁵
Dielectric strength, in oil, 3.2 mm	IEC 60243-1	kV/mm	18
UL Listing - E45329			
OPTICAL			
Light transmission 3 mm	ASTM D1003	%	91
Light transmission 4 mm	ASTM D1003	%	90
Light transmission 5 mm	ASTM D1003	%	89
Light transmission 6 mm	ASTM D1003	%	89
Light transmission 8 mm	ASTM D1003	%	87
Light transmission 9.5 mm	ASTM D1003	%	86
Light transmission 12 mm	ASTM D1003	%	84
Light transmission 15 mm	ASTM D1003	%	82

◆ Some of the property values have been derived from LEXAN™ resin data for the material used to produce this sheet product.
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FLAT APPLICATIONS

Due to its mar-resistant coating, LEXAN™ MARGARD™ MRX sheet cannot be formed. Cold-line bending may result in cracks in the sheet and coating. The sheet is intended for flat applications only.

CHEMICAL RESISTANCE

LEXAN MARGARD MRX sheet has high resistance at the coated side to many chemicals. In applications where it will come into contact with aggressive chemicals, specific (application related) testing of the material is strongly recommended.

PRODUCT AVAILABILITY #)

GAUGE (MM)	WIDTH (MM)	LENGTH (MM)	COLOR
3.00	2000	3000	112
4.00	2000	3000	112
6.00	2000	3000	112
8.00	2000	3000	112
9.50	2000	3000	112
12.0	2000	3000	112
15.0	2000	3000	112

From 3.00mm up to and including 15.00mm, other dimensions upon request and are subject to minimum order quantities.

INSTALLATION

For some applications the ripple orientation may play an important role while installing the LEXAN MARGARD MRX sheet.

ASSEMBLING

Parts made from LEXAN MARGARD MRX sheet can be assembled with plastics, metals, rubber and other materials using many types of adhesive bonding, welding and mechanical fastening techniques. Since some of these techniques can cause environmental stress cracking, please ensure that you have carried out tests regarding its suitability for your applications or end use.

CLEANING

- Never scrape the sheet with squeegees, razorblades or other sharp instruments.
- Do not clean LEXAN MARGARD MRX sheet products under sunny and/or hot environments.
- For removal of paints, marker pen inks, lipstick and graffiti etc. on the coated side, we recommend to use Butyl Cellusolve and products mentioned in the LEXAN solid sheet processing manual. Do not use abrasive or alkaline cleaners.
- To remove labels, stickers etc. the use of kerosene, naphta or white spirit is generally effective.
- After having cleaned the LEXAN MARGARD MRX sheet a final wash should be made, using a mild soap solution and finishing with a thorough rinsing with cold water.

SAFETY

The processing guidance given in this documentation is given in good faith and the trust that in all cases you wear the correct Personal Protective Equipment (PPE), e.g. helmet, proper gloves, safety goggles etc. to safely fabricate, e.g. (but not limited to) sawing, cutting, forming our sheets and films. In all cases you should follow local and national regulations around the wear of PPE's prescribed or mandatory to perform these tasks in a safely manor.

CONTACT US:

SABIC CORPORATE HQ

PO Box 5101
Riyadh 11422
Saudi Arabia
T +966 (0) 1 225 8000
F +966 (0) 1 225 9000
E info@sabic.com

AMERICAS

SABIC
Functional Forms
2500 CityWest Boulevard
Suite 100
Houston, TX 77042
USA
Toll-free (800) 323 3783
F (888) 443 2033
E spinside.sales@sabic.com

EUROPE

SABIC
Functional Forms
Plasticslaan 1
4612 PX
Bergen op Zoom
The Netherlands
T +31 (0)164 293684
F +31 (0)164 292272
E ff.info@sabic.com

PACIFIC

SABIC
Functional Forms
2550 Xiupu Road
Pudong
201319 Shanghai
China
T +86 21 3222 4500
F +86 21 6289 8998
E ff.info@sabic.com

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