

# LEXAN™ CLINIWALL™ C6200FR SHEET

## PRODUCT DATASHEET

### DESCRIPTION

LEXAN™ CLINIWALL™ C6200FR is a flame retardant opaque sheet, available in standard and custom colors. In addition to good flammability and smoke performance, it offers excellent mechanical properties like impact, stain, blood and urine resistant combined with ease of processing, making it an excellent candidate for a wide range of applications in industries such interior wall cladding and sandwich panel.

### TYPICAL PROPERTY VALUES

PROPERTY	TEST METHOD	UNITS	VALUE
<b>PHYSICAL</b>			
Density	ISO 1183	g/cm <sup>3</sup>	1.23
<b>MECHANICAL</b>			
Yield stress 1.97"/min	ISO 527	MPa	>60
Yield strain 1.97"/min	ISO 527	%	6
Nominal strain at break 1.97"/min	ISO 527	%	>100
Tensile modulus 0.039"/min	ISO 527	MPa	2300
Scratch resistance	Pensile Hardness	9H	No scratches
Flexural Strength 0.079"/min	ISO 178	MPa	90
Linear thermal expansion, 73.-131°F	ISO 11359-2	mm	7x10 <sup>-5</sup> 1/°C
<b>IMPACT</b>			
Izod impact, unnotched 73.°F, 0.118"	ISO 180/1U	kJ/m <sup>2</sup>	NB
Izod impact, notched 73.°F, 0.118"	ISO 180/1A	kJ/m <sup>2</sup>	70
<b>THERMAL</b>			
Vicat softening temperature, B/120	ISO 306	°F	293
<b>FIRE RATINGS</b>			
Building & Construction USA	ASTM E84	-	Class A

◆ These property values have been derived from resin data for the material used to produce this sheet product. Variation within normal tolerances are possible for various colors. These typical values are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC, Functional Forms representative. All values are measured at least after 48 hours storage at 73°F/50% relative humidity. All properties are measured on injection-molded samples. All samples are prepared according ISO 294.

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## PROCESSING

LEXAN CLINIWALL sheet is suitable for cold line bending and can be mounted on a wall with a simple glue solution. For details, we refer to our processing guide for C6200FR sheet.

LEXAN™ CLINIWALL™ sheet is suitable for thermoforming. To reach optimal results the materials needs to be heated with sandwich type heating systems to reach uniform heat uptake. Pre-drying of this material is necessary. Pre drying at 212°F for 2 hours /0.039” thickness.

LEXAN CLINIWALL sheet has a processing window between 320 and 392°F. When forming, a draft angle of 3 degrees should be allowed. Post mould shrinkage is dependent on tool temperature and environmental circumstances, but will typically be in the range of 0.5-0.9%.

## WARRANTY

LEXAN CLINIWALL C6200FR sheets will not break due to loss of impact strength when used indoors within ten (10) years of the date of sale by SABIC. See warranty for exact details.

## SAFETY

The processing guidance given in this documentation is given in good faith and the trust that in all cases you wear the correct Personal Protective Equipment (PPE), e.g. helmet, proper gloves, safety goggles etc. to safely fabricate, e.g. (but not limited to) sawing, cutting, forming our sheets and films. In all cases you should follow local and national regulations around the wear of PPE's prescribed or mandatory to perform these tasks in a safely manor.

## PRODUCT AVAILABILITY

PRODUCT CODE:	LEXAN CLINIWALL C6200FR sheet
TEXTURES:	Polished/Suede - C6206FR
COLORS:	WH6G057 (White), BR8G038 (Beige) & GY7G160 (Medium grey)
SIZES:	C6206FR: Gauges 1.5 and 1.7mm, W – L = 1300 – 3050mm Gauges 0.059”and 0.067” W-L= 4.25-10ft

## CHECK OUT OUR LEXAN CLINIWALL INSTALLATION VIDEO



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